Description:  
\[
\text{OH} \quad \text{OH} \quad \text{OH} \\
\text{H} - \text{C} - \text{C} - \text{C} - \text{H} \\
\text{H} \quad \text{H} \quad \text{H}
\]

Star KPO Glycerin 96%

CAS# 56-81-5  Formula:  \text{CH}_2\text{OHCHOHCH}_2\text{OH}

STAR KPO Glycerin is produced by combining USP (for excipient use only) glycerin and purified water that meets the USP Monograph for purified water. Crude glycerine is derived by cleaving the glycerine chain off of its triglyceride backbone. The diagram above shows the glycerin molecular structure. It is a clear liquid with a slightly sweet taste.

PHYSICAL PROPERTIES  
(all properties @ 22°C (72°F), 760mmHg unless stated)

- Equivalent Weight: 246
- Flash Point >198.9°C (390°C)
- Specific Gravity: 1.26
- Molecular Weight: 92
- Melting Point: 18°C
- Viscosity: ~624 cp @ 20°C
- Boiling Point: 290°C
- Taste: Tangy sweet

Stable and soluble in water and miscible with ethanol, slightly soluble with acetone.

GENERAL INFORMATION

Regulatory Compliance:
- Designated as KPO (Kosher for Passover) by the Orthodox Union
- Complies with IPEC - International Pharmaceutical Excipients Council

Application Uses:
End-use applications for STAR KPO Glycerin include pharmaceutical applications (for excipient use only), food and beverage applications, food and beverage ingredient, sweetener, personal care items such as tooth pastes, polyester polyols, alkyl resins, explosives, humectants, coatings, pet foods, lubricants, flexible foams, solid fuel, de-/anti-icers, and soaps.

Derivation/Allergen/BSE & TSE/Microbial:

Our STAR KPO Glycerin is produced at P&G Chemicals’ approved and audited facility, but isn’t necessarily owned by P&G. It is manufactured entirely from non-GMO vegetable oils and purified water that meets the USP Monograph purified water.

- No preservatives or additives are present.
- No allergens are present from the following sources: milk, egg, fish, crustacean shellfish, tree nuts, peanuts, wheat, sulfites, sesame seeds, aspartame, gluten source, monosodium glutamate, mustard seed or soybean
- Bovine Spongiform Encephalopathy (BSE) and Transmissible Spongiform Encephalopathy (TSE) are not a concern with Star KPO Glycerin.
- Our manufacturing process contains a distillation step (reaching temperatures of 300 - 345°F) which is self-sterilizing, destroying potential microbes. Moreover, glycerin contains low available moisture and has inherit antimicrobial properties as a concentrated solution.

Shelf Life

We expect the shelf life of STAR KPO Glycerin to be approximately 2 years if it is kept under the recommended storage and handling conditions. If the product has not been used within 2 years, we recommend to re-test the product for key specifications. No specific data has been collected for the shelf life of opened containers of glycerin. Since glycerin is hygroscopic, it can be expected that moisture content would increase upon extended exposure to air.

Storage and Handling (recommended)

- Handling Temp Min-Max: 35-52°C (95-125°F)
- Sensitive Properties: Odor, Moisture, Color, FA&E, RCS
- Max Steam, psig: 10 psig for storage, 30 psig for railcar
- Nitrogen Blanket: YES (>1 month)
- Load out filter: 5 micron
- Rail Car or Tank Truck: Latchet, stainless, aluminum or Food Grade lining
- Agitation/Recirculation: Yes
- Storage Tank: Stainless Steel or lined with Calcite 252 or Placate 9570
- Pumps and Lines: Stainless Steel or lined with Calcite 252 or Placate 9570

Note:  Heating should not exceed the max handling temperature of (52°C) 125°F

For further details, or samples of STAR KPO Glycerin and other P&G Chemicals products, visit our website:  
www.pgchemicals.com